

Cognitive Based Course Activity: An Opportunity to Enhance Deficient Skills

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Abstract: The proposal describes about a course activity designed for sixth semester students of Instrumentation Technology for the course Process Control and Automation. As the activity demands technical, writing and oral presentation skills, students were accordingly grouped based on their capabilities they possess which in turn helps to enhance the other skills they lack. The activity designed focuses on identification and study of programmable logic controllers (PLCs) required in the field of automation, deployment of automation concepts for development of prototypes and usage of virtual instrumentation tool for implementation of controller principles. This activity has positive effect on personal and interpersonal development of students as well between peer communities. Progress justification can be made by mapping the performance indicators formed for the evaluation of activity with the attainment of program outcomes.

Key words: Niddhyaasana, Manana, Adhyayana, Program outcomes, PLCs

1. Introduction

The term process in an industry refers to a set of well defined sequential tasks to convert raw material into an intended end product. Any and all processes require means & techniques for the measurement and control of relevant process parameters in-order to achieve higher productivity and reliability at an optimal cost [2]. Thus curriculum design in the instrumentation program facilitates the detailed study of all the phases involved in the process control loop namely sensing phase, signal conditioning phase, process control and automation phase through core theory courses like Electronic Measurements and Instrumentation (EMI), Process Instrumentation (PI), Process Control and Automation (PCA) in the under graduate curriculum at the third, fifth and sixth semester while a laboratory course namely Signal Handling and Data Acquisition (SHDA) in the fourth semester. Activities planned and executed at every level impacts the students with the inter subject relationship and thus strengthening towards process automation vertical and enabling students to pursue research and carrier in the same.

The teaching learning approach adopted in the process instrumentation course which involves the detailed study of construction and operating principle of transducers used for the measurement of physical parameters like temperature, pressure, flow, level, displacement, humidity, pH, thickness and to name a few. A field survey followed with design of a novel sensor was given as course activity. This activity

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indeed gave a good exposure towards use of several sensors and transducers adopted in industrial environment. In continuation with this at higher semester level for a course process control and automation which involved introduction to process control elements, controller principles implementation, introduction to automation and PLC operation, PLC programming and instructions, interfacing, concepts of Supervisory Control And Data Acquisition (SCADA), a course activity was planned such that it addresses diverse course contents as well the diverse skill set of students. In order to help the students, to not only learn the subject effectively but also help them to improve the deficient skills, activity designed emphasised on improving the deficient skills in each of the student. This activity enabled the students not to gain a practical insight into the subject but also the 360o development of the student.

Activity started with identification of deficient skills in the students and this identification was done with the detailed analysis of student performance in previous semesters. Based on the cognitive level, students were primarily classified into three categories namely

1. Those students who require strong emphasis on improving writing and presentation skills.
2. Those students who require strong emphasis on improving exploration skills.
3. Those students who require strong emphasis on improving design skill set.

Organization of the paper is as follows, Section 2 deals with the details of enhanced learning process through categorized activities, Section 3 discusses about implementation details and assessment, Section 4 with effectiveness of the activity followed with experimental outcome, discussion and conclusion

2. Enhanced Learning Through Categorized Activities

In order to address above three categories of students, three different activities were planned such that each of the activity strongly emphasize on the deficient skills. Another objective of categorized activities includes peer learning amongst communities. Activity details are as follows and detailed description is given in Table 1.

Activity 1 is named as Niddhyaasana. The word

Niddhyaasana is derived from Sanskrit which means realization of knowledge in the form of useful product. This activity targeted the students who require improvement in design skill set. In this activity student needs to identify a potential problem in an industry after field survey and then provide solution in the form of prototypes using PLCs as programming device.

Activity 2 is named as Manana. The word Manana in Sanskrit means ability to apply the learnt concepts and verify. This activity targeted the students who require improvement in exploration skills. Student team from this category should consider a physical parameter and should establish a control loop making use of LABVIEW software.

Activity 3 is named as Adhyayana which means thorough study of. This activity targeted the students who require improvement in writing and presentation skills. Thus a detailed study of two different PLC architectures and programming was given.

Table 1 Process Control and Automation course activity details

Sl.No.	Activity name	Marks allotted	Deliverables
1	Niddhyaasana (Prototype implementation)	40	Provide solution in the form of prototype Demonstration Report
2	Manana (Implementation of controller modes)	30	Solve assignments Implement P,PI,PD,PID controller technique to control any physical parameter
3	Adhyayana (Study of PLCs)	20	Detailed presentation on capabilities of PLCs Detailed report

The weightages for the above activities were different to make sure that student teams does not miss out any essential component that is part of satisfying the course requirements. In addition to study of PLCs, by Adhyayana teams, to give them the working experience with PLC, they carry out open ended experiment while Manana teams carry out exercise experiment.

3. Implementation

This section deals with the details of process execution and assessment methodologies.

Process started with categorization of students and

team formation. The criterion was students belonging to same category can form a team in number of three or four. A total of eighteen teams for Niddhyaasana, eleven teams for Manana and nine teams for Adhyana were formed. Scheduling played a very important role to meet the objective of receiving significant help among inter category student teams.

3.1 Execution process

Adhyana teams played an important role during early weeks of semester where they did thorough study of two different PLCs that included its architecture, programming and made a presentation demonstrating the capabilities of the PLCs chosen. In the later weeks they prepared an instructional manual which significantly helps Niddhyaasana students for choosing appropriate PLC for their application and development of prototypes. Some of the PLCs chosen for study were ABB, Allen Bradley, Siemens, Panasonic, Ge Fanuc and Bosch Rexroth.

Manana teams with the knowledge of field survey carried out previously, identified a physical parameter whose control loop with controller principles of Proportional Integral (PI), Proportional Derivative (PD) and Proportional Integral Derivative (PID) was established on a virtual instrumentation platform like LABVIEW. Some of the physical parameters considered were temperature, level and sound. Sample snapshots of virtual instruments (VIs) developed are shown in figure 1.

Niddhyaasana teams who got benefitted from presentations of Adhyana teams will be able to proceed towards use of PLCs for the development of prototypes that provides a solution for an industrial problem. Some of the best prototypes developed include packaging machine, vegetable chopper, white board cleaner, fruit chopper, colour mixer, paneer making machine and bottle cleaner. Snaps of those are shown in figure 2.

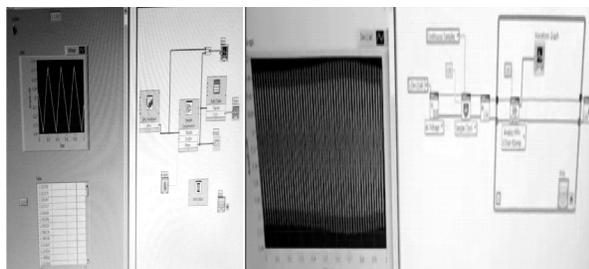


Fig. Virtual Instruments developed on LABVIEW platform as part of Manana activity

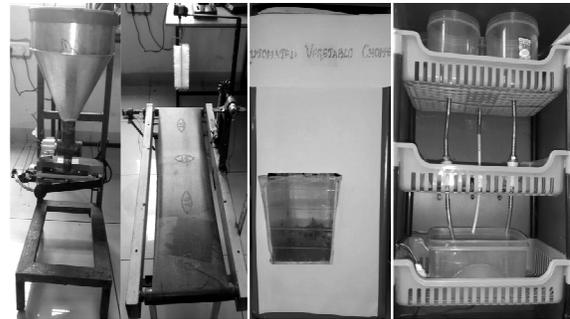


Fig 2. Prototypes samples developed by students as a part of Niddhyaasana activity (a) Packaging machine b) Bottle cleaner c) Vegetable mixer d) Colour mixer

3.2 Assessment and Attainments

Method of assessing the effectiveness of activity includes student performance assessment through minors and course activity and student feedback. Contributions to the activity can be assessed in terms of individual deliverables and group deliverables. The assessment metric/rubric for evaluating the performance of the students based on activity in a community is as shown in table 2, 3 and 4.

3.3 Reflections of course project through continuous monitoring and feedback

Assessment based on student five point feedback (strongly agree, agree, some what agree, disagree and strongly disagree) has been collected by each team as shown in figure 4.

For question 1, 61% of students opted strongly agree and 38% of students opted agree stating that they thoroughly enjoyed the activity. Question 2 related to their choice of activity. Question 3 & 4 related to focus of this activity on professional skills where more than 75% responded positively stating there was good emphasis. Question 6 states that more than 75% of students agree that their weakness was rightly identified and assigned with appropriate activity.

Table 2 Performance Indicators for Niddhyaasana

Sl.No	Assessment rubric	PI code	Weight age in %	Attainment in %
1	Ability to apply the knowledge basic mechanical systems.	a3A	12	88.9
2	Ability to apply the knowledge basic electrical and electronics	a3C	13	98

Table 2 Performance Indicators for Niddhyaasana

Sl.No	Assessment rubric	PI code	Weight age in %	Attainment in %
3	Ability to apply theoretical concepts for the design of experiment	b1A	13	96
4	Ability to select appropriate component, equipment, test apparatus or model.	b1C	12	91.07
5	Ability to express the given system behavior as a function of variables.	b1D	7	95.53
6	Ability to Select & use appropriate device/ sensor/ method for the measurement of parameters	b2C	7	89.8
7	Ability to develop a circuit/algorithm.	c4A	13	97.8
8	Ability to verify the desired functionality.	c4B	7	91.3
9	Ability to validate the obtained results.	c4C	7	87.3
10	Awareness about the importance of learning beyond curriculum using technical library resources, interacting with experts and participating in technical events.	i1A	5	98
11	Importance of learning beyond curriculum using technical library resources, interacting with experts and participating in technical events.	i1C	4	98

Table 3 Performance Indicators for Manana

Sl.No	Assessment rubric	PI code	Weight age in %	Attainment in %
1	Ability to apply the knowledge basic mechanical systems.	a3A	10	73.3
2	Ability to apply the knowledge basic electrical and electronics	a3C	17	73.6
3	Ability to select appropriate component, equipment, test apparatus, model etc.	b1C	17	75.2
4	Ability to select & use appropriate device/ sensor/ method for the measurement of parameters	b2C	6	62
5	Ability to develop a circuit/algorithm.	c4A	6	76
6	Ability to verify the desired functionality.	c4B	13	75

7	Ability to validate the obtained results.	c4C	6	72
8	Ability to define roles and responsibilities of team members	d1A	6	82
9	Ability to write clear and well organizes project reports.	g1A	17	36.8

Table 4 Performance Indicators for Adhyanana

Sl.No	Assessment rubric	PI code	Weight age in %	Attainment in %
1	Ability to define roles and responsibilities of team members	d1A	10	73.8
2	Ability to take leadership roles as need arises to accomplish the team	d1B	10	69
3	Ability to contribute effectively to the team discussions.	d1D	10	71.4
4	Ability to write clear and well organizes project reports.	g1A	25	50.4
5	Ability to present the results, conclusions and future scope.	g1C	10	69.04
6	Ability to prepare presentation using visual aids.	g2A	10	66.6
7	Ability to deliver an effective presentation.	g2B	25	56.1

Attainment of performance indicators through minors is shown in figure 3.

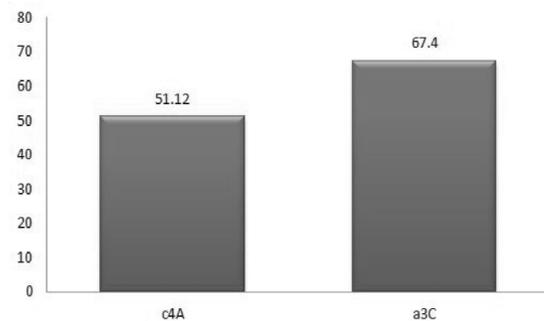


Fig. 3 PI attainments through minors

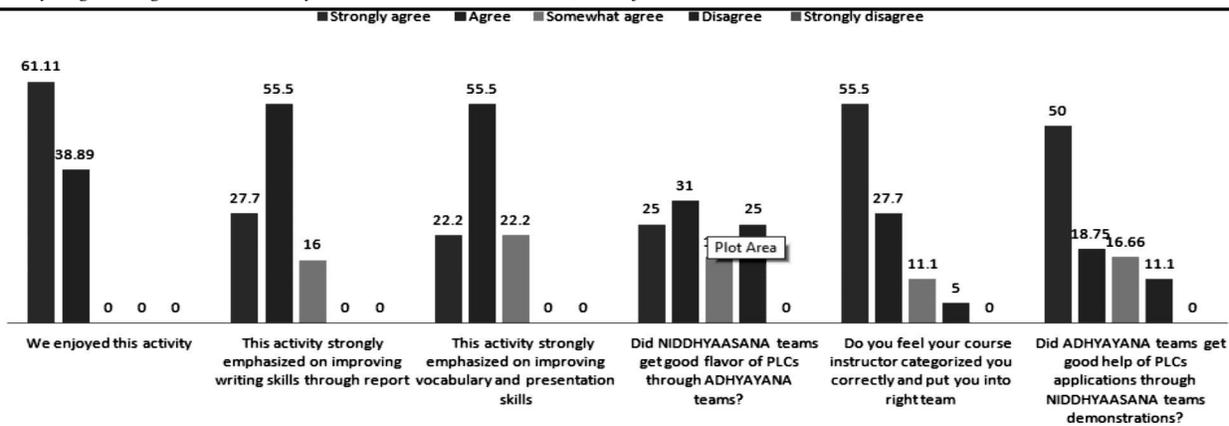


Fig. 4 Feedback response for PCA course activity

4. Conclusion

The details of the activity planned and executed for the subject Process control and Automation according to the student competencies to enhance the learning outcome and achieve 360o development of students have been presented. The metrics and the techniques adopted for the assessment of the learning outcome have been listed and the results are presented.

The overall outcome significantly encourages in terms of the holistic student development. The most prominent positive outcome of the experiment is that all three communities of students thoroughly enjoyed the activity assigned to them. However through experience as well feedback it is found that there is scope for improvement in terms peer to peer learning amongst communities.

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